

2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Work Order ID 124448

Tuesday, October 21, 2014 4:15:39 PM

124448

Page 2

Item ID: D4775-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Strut Assembly
 Start Date: 9/10/14 Start Qty: 18.00 ***18*** Cust Item ID:
 Required Date: 9/10/14 Req'd Qty: 18.00 ***18*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	QC5- Inspect part completeness to step on W/O	0.00							
130									DAS
QC	Memo	0.00							9
Quality Control									9-89

140	Identify as per dwg & Stock Location: _____	0.00							
140									
Packaging	Memo	0.00							
Packaging									

150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

PPP 125726

15x 14-10-27

14/10/27 JG
 14-10-27

Picklist Print

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Work Order ID: 124448

124448

Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 9/10/14

Required Date: 9/10/14

Start Qty: 18.00

Required Qty: 18.00

Comments: IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP
REV:B 13.08.26 PB1 DD VERF:JLM IPP REV:C
13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10
AS PER REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4775-1		Manufactured	No			110	Each	11.0000	1	18			
D4775-1									**				
Strut Tube													

Location	Loc Qty	Loc Code
GA 124490	11	
113841	1	
115177	9	
117205	1	

D4777-1		Manufactured	No			110	Each	30.0000	1	18			
D4777-1									**				
Rod End Bearing													

Location	Loc Qty	Loc Code
ST121	16	
121800	16	
ST121	14	
113699	1	
116963	13	

Picklist Print

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Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 9/10/14

Required Date: 9/10/14

Start Qty: 18.00

Required Qty: 18.00

D4776-1

Manufactured No

110

Each

31.0000

1

18

D4776-1

Basket Strut Clevis

FF

OCT 23 2014

Location

Loc Qty

Loc Code

ST120

31

110934

1

113290

1

115946

9

121785

10

122550

10

6
9

D4776-5

Manufactured No

110

Each

184.0000

4

72

D4776-5

Spacer

FF

OCT 23 2014

Location

Loc Qty

Loc Code

ST120

184

111095

3

112597

1

113369

31

116137

8

121875

40

122748

51

123539

50

108 11
40
9

Picklist Print

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Work Order ID: 124448

124448

Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 9/10/14

Required Date: 9/10/14

Start Qty: 18.00

Required Qty: 18.00

AN3-10A Purchased No

110 Each 364.0000 2 36

AN3-10A
Bolt

**

FF

OCT 23 2014

Location

Loc Qty

Loc Code

ST349

200

m130466

200

ST351

10

m127817

10

ST511

154

m128813

145

m128936

9

30

MS21042L3 Purchased No

110 Each 1,488.000 2 36

MS21042L3
Nut

**

FF

OCT 23 2014

Location

Loc Qty

Loc Code

ST305

1488

123900

913

M127410

11

M127831

41

M128401

42

M128754

481

30

MS21209-F615 Purchased No

110 Each 106.0000 1 18

MS21209-F615
Heli-Coil

**

FF

OCT 23 2014

Location

Loc Qty

Loc Code

GA

50

125097

5

m128537

45

ST299

56

m129499

19

m130325

37

14

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Shop Packet Print

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